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### NACE SP0198 Compliant Coating Systems

System	Temperature °F/°C	Surface Preparation	Prime Coat mil/μm	Finish Coat mil/μm
CS-1 High Build Epoxy	-50-140°F -45-60°C	NACE 2 SSPC-SP10	Endcor 750C 4-6/100-150	Endcor 750C 4-6/100-150
CS-2 Fusion Bonded Epoxy FBE- No Offering				
CS-3 Epoxy Phenolic	-50-300°F -45-150°C	NACE 2 SSPC-SP10	Protexior 795 4-6/100-150	Protexior 794 4-6/100-150
CS-4 Epoxy Novolac	-50-400°F -45-205°C	NACE 2 SSPC-SP10	Protexior 795 4-6/100-150	Protexior 794 4-6/100-150
CS-4 Silicone Hybrid	-50-400°F -45-205°C	NACE 2 SSPC-SP10	Thurmalox 218 4-6/100-150	Thurmalox 219 4-6/100-150
CS-5 TSA Sealer	-50-1100°F -45-595°C	SSPC-SP1/SP5	Thermal Spray Aluminum TSA	Thurmalox 230/230C 1.5-2.0/37-50
CS-6 Inorganic Copolymer	-50-1200°F -45-650°C	NACE 2 SSPC-SP10	Thurmalox 225HD 3-4/75-100	Thurmalox 225HD 3-4/75-100
CS-7 Petrolatum Wax Tape-No Offering				
CS-8 IOZ Topcoat	-50-750°F -45-400°F	Water Clean 3,000 PSI	Not Required	Use either CS1,3,4 or 6
CS-9 Under Fireproofing	Ambient	NACE 2 SSPC-SP10	Endcor 750C 4-6/100-150	Endcor 750C 4-6/100-150
	Ambient	NACE 2 SSPC-SP10	Protexior 795 4-6/100-150	Protexior 794 4-6/100-150
SS-1 High Build Epoxy	-50-140°F -45-60°C	SSPC-1 &16 NACE 4	Endcor 750C 5-7/125-175	Not Required

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<b>System</b>	<b>Temperature °F/°C</b>	<b>Surface Preparation</b>	<b>Prime Coat mil/μm</b>	<b>Finish Coat mil/μm</b>
SS-2 Epoxy Phenolic	-50-300°F -45-150°C	SSPC-1 &16 NACE 4	Protexior 795 4-6/100-150	Protexior 794 4-6/100-150
SS-3 Epoxy Novolac	-50-400°F -45-205°C	SSPC-1 &16 NACE 4	Protexior 795 4-6/100-150	Protexior 794 4-6/100-150
Epoxy Novolac	-50-400°F -45-205°C	SSPC-1 &16 NACE 4	Thurmalox 218 4-6/100-150	Thurmalox 219 4-6/100-150
SS-4 Air Dried Silicone	-50-1000°F -45-540°C	SSPC-1 &16 NACE 4	Thurmalox 70/70C 1.5-2.0/37-50	Thurmalox 70/70C 1.5-2.0/37-50
SS-5 Inorganic Copolymer	-50-1200°F -45-650°C	SSPC-1 &16 NACE 4	Thurmalox 225HD 3-4/75-100	Thurmalox 225HD 3-4/75-100
SS-6 TSA Sealer	-50-1100°F -45-595°C	SSPC-SP1/SP5	Thermal Spray Aluminum TSA	Thurmalox 230/230C 1.5-2.0/37-50
SS-7 Aluminum Foil- No Offering				